Exam Name:	GP 9.0 Manufacturing Applications		
Exam Type:	Microsoft		
Exam Code:	MB3-430	Total Questions:	274

Question: 1
In the Item Engineering window available choices for the fulfillment method are:
Choose the 3 that apply.

A - Make to Stock
B - Make to Order - Manual
C - Make to Order - Silent
D - Assemble to Order

Answer: A, B, C

Question: 2
Which status(s) can an item have in order for MRP to calculate that item?

A - Active
B - Pre-released
C - Released
D - Service

Answer: A, B, C, D

Question: 3
What are phantom bill of materials designed for?

A - Subassemblies that are not held in stock and are usually assembled only when needed
B - Items or subassemblies that should not appear on the pick list
C - Used to mark items that will not be needed for that Manufacturing Order
D - Phantom bill of materials can not be defined in the system

Answer: A

Question: 4
If you have an item on a bill of material that can have a substitute if that item is out of stock, how should the alternate item be designated on the bill of material?

A - Delete the item that is out of stock from the bill of material and add the alternate to the bill of material before creating the manufacturing order
B - Add the alternate item to the pick list for the manufacturing order
C - Add the alternate item to the bill of material, mark it as an alternate, and designate for which item this is an alternate
D - Add the alternate item to the bill of material, right click, and select it as an alternate

Answer: C

Question: 5
Which of the following routing times are calculated on a per piece basis? Choose the 2 that apply.

A - Setup Time
B - Labor Time
C - Machine Time
D - Queue Time

Answer: B, C

Question: 6

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When a work center has been entered and saved which of the following statements are true?

A - The work center is assigned as a default
B - The work center is automatically excluded from MPP calculations
C - An inventory site record has been created
D - The work center is automatically assigned to all items

Answer: C

Question: 7
What is the purpose of the BOM Security window?

A - Control who has access to the BOM Entry window
B - Ensure a bill of material will not be changed
C - Used to audit who made the last update to a BOM
D - Used to see who has a bill of material record currently in use or locked

Answer: D

Question: 8
Which of the following is a valid order policy in Manufacturing? Choose the 3 that apply.

A - Lot for Lot
B - Period Order Quantity
C - Manufacture Order Policy
D - Fixed Order Quantity

Answer: A, B, D

Question: 9
Which statement below best defines Fixed Quantity?

A - The quantity of the component item that is required for every manufacturing order, regardless of the order quantity
B - The quantity of the component item that is required to make one finished good
C - The quantity of the finished good at the end of production
D - A fixed quantity can not be entered on the BOM

Answer: A

Question: 10
Before a bill of material can be used in manufacturing order entry, what dates will affect the use of this bill of material?

A - The system does not validate dates for bill of materials
B - The component in/out dates and MO end date
C - The BOM effective date and component in/out dates
D - The allocation dates on the pick list

Answer: C

Question: 11
How are by-products designated on a bill of material?

A - Access BOM/Pick list detail for a line item and mark as by-product

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B - Add a note to this line item to document by-product status and do a manual inventory adjustment to increment on hand for this item
C - Create a line item with a negative quantity on the bill of material and MO receipt will automatically increment on hand for that item
D - Set the bill of material to type by-product

Answer: C

Question: 12
The lead time offset for materials on the BOM can be calculated from which of the following dates?

A - Manufacturing Order Due Date only
B - Manufacturing Order Start Date only
C - Manufacturing Order Due Date or Start Date
D - No offset date can be chosen

Answer: C

Question: 13
If an item can be used as a substitute for one of the components required to manufacture another item, what window is used to make this entry?

A - BOM Entry
B - Item Engineering
C - Item Resource Planning
D - Item Maintenance Options

Answer: A

Question: 14
To make changes to a manufacturing (active) routing without changing the planning routing first, what window is used?

A - Manufacturing Order Routing Sequence Edit window
B - Routing Utilities window
C - Routing Sequence Entry window
D - Routing Query window

Answer: A

Question: 15
The Dynamics - GP Distribution Series BOM and the Manufacturing Series BOM both have a bill of material (BOM) module, which statement best describes their compatibility?

A - The Manufacturing bill of material module is a complete separate entity from the Distribution Series bill of material module
B - Distribution Series does not have a Bill of Material module, so there is not a compatibility issue
C - The Distribution and Manufacturing modules have an interface that allows for linking these two modules
D - When you install Manufacturing, the system will automatically convert Distribution information to the manufacturing bill of material tables

Answer: A

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Question: 16
When setting up a new actual cost finished good item, which of the following accounts should be set up if both material and labor data will be collected for the item? Choose the 2 that apply.

A - Standard Cost Revaluation
B - WIP - Material
C - Variance - Material
D - WIP-Labor

Answer: B, D

Question: 17
Which of the following best describes the back flushing option on the Bill of Material?

A - The system will automatically look at the bill of material for quantities and save you the time of creating manufacturing order pick lists
B - If you select back flushing on the bill of material, you will not have to manually enter production times in the system
C - The system automatically consumes the quantity required on the bill of material/pick list during MO Receipt process so you do not manually issue material
D - An item can be flagged as back flushed on the Item Engineering Window

Answer: C

Question: 18
When copying a routing which of the following steps are possible? Choose the 4 that apply.

A - Creating a header record
B - Copying a sequence of steps
C - Copying an entire routing
D - Renumber routing sequences

Answer: A, B, C, D

Question: 19
Account numbers for standard cost items can be defined in which window? Choose the 2 that apply.

A - Item Account Maintenance window
B - Item Account Maintenance - Costing window
C - Standard Item Material Cost Window
D - Roll Up and Revalue Inventory Window

Answer: A, B

Question: 20
If work in process (WIP) is not used to enter information about the amount of labor or machine time used for the sequence, what selection(s) need to be marked in the Routing sequence entry screen? Choose the 2 that apply.

A - Auto-Back flush Labor
B - Auto-Back flush Machine
C - Auto-Back flush Material
D - Auto-Back flush All

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Answer: A, B

Question: 21
Which of the following is a routing status type? Choose the 3 that apply.

A - Released
B - Archived
C - Not Released
D - Firmed

Answer: A, B, C

Question: 22
If 111 units have to be stated in order to end up with 100 units due to scrap, what window should be used to assign a 10% shrink factor?

A - BOM Header Edit
B - BOM Entry
C - Item Engineering
D - Item Resource Planning

Answer: D

Question: 23
In which window is a default site defined?

A - Item Engineering
B - Item Vendors Maintenance
C - Item Quantities Maintenance
D - Item Resource Planning

Answer: C

Question: 24
Which of the following statements is true regarding the floor stock option found on the BOM Item Detail entry window? Choose the 2 that apply.

A - If an item is marked as floor stock the cost of this component is included in the cost of the finished good
B - If an item is marked as floor stock the cost of this component is not included in the cost of the finished good
C - Only Service type items can be chosen as floor stock
D - Upon MO receipt, the floor stock expense account will be debited instead of the inventory account of the finished good

Answer: B, D

Question: 25
If all nine cost buckets are being used, which of the following must be entered before routings are entered? Choose the 3 that apply.

A - Calendars
B - Labor Codes
C - Machines

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D - Work Centers

Answer: B, C, D

Question: 26
The Machine Variable Overhead cost bucket is chosen to capture outsourcing costs. Assuming a setup of Outsourced Routing sequence, Outsourced Machine Variable Cost, MO Start Quantity, and Previous Routing Sequence WIP Output as Machine time 2.00000, $10.00/piece, 20 items, and 5, what will be the quantity to order on the purchase order?

A - 10
B - 20
C - 30
D - 40

Answer: D

Question: 27
What is the correct discount option(s) available when setting up promotions? Choose the 2 that apply.

A - Amount
B - Percentage
C - Buy one get one free
D - Number of Items

Answer: A, B

Question: 28
What happens when the Replace Costs button is selected in the Standard Cost Changes window? Choose the 2 that apply.

A - All proposed standard costs are deleted
B - All proposed standard costs are moved to current standard costs
C - All pending standard costs are deleted
D - All pending standard costs are moved to current standard costs

Answer: A, B

Question: 29
What is true regarding maintaining shipping history for an item?

A - The shipment information cannot be edited
B - The shipment information can be edited
C - The shipment information generates a SQL number automatically
D - The shipment information generates a packing slip automatically

Answer: B

Question: 30
Which of the following MO tasks can be done to more than one order at a time? Choose the 3 that apply.

A - MO Release
B - Shortage Inquiry

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C - MO Receipt
D - MO Close

Answer: A, B, D

Question: 31
In MO Schedule Prefs you are setup to Apply Shrinkage to End Item Starting Quantity. Additionally end item X has shrinkage of 50% as setup in Item Resource Planning. If you enter a regular manufacturing order for a quantity of 10 units of item X, what will be your start quantity on a manufacturing order?

A - 10
B - 15
C - 20
D - 25

Answer: C

Question: 32
Outsourcing setup options can be found in which of the following windows? Choose the 3 that apply.

A - Manufacturing Order Preference Defaults
B - WIP Preference Defaults
C - Routing Preference Defaults
D - Bill of Material Preference Defaults

Answer: A, B, C

Question: 33
Which or the following is true with respect to the link between manufacturing orders and sales orders?

A - There can be many manufacturing orders linked to one sales order line item
B - There can be many sales order line items linked to one manufacturing order
C - Sales orders must be linked to manufacturing orders
D - Linking sales orders to manufacturing orders is not allowed

Answer: B

Question: 34
Which of the following actions can be performed in the Component Transaction Entry window? Choose the 3 that apply.

A - Allocate Items
B - Issue Items
C - Scrap Items
D - Back flush Items

Answer: A, B, C

Question: 35
What is the purpose of the Manufacturing Order Routing Sequence Edit window?

A - Review high-level information about the routing sequences of a particular manufacturing order

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B - Compare estimated and actual costs for materials, machine time and labor, as well as the associated overhead costs
C - Provide a high-level view of CRP information for a work center
D - Modify manufacturing order routing sequences

Answer: D

Question: 36
The primary routing for Item A is set up with the Sequence Setup Time and Labor Time as 100, 1 hour, 0 hours and 200, 0 hours, 2 hours. The labor code for the setup time has a shop rate of $50 per hour. The labor code for the labor time has a shop rate of $20 per hour. The standard cost preferences are set up to not prorate. When this item is rolled up and revalued, what is the resulting labor standard cost for Item A?

A - $50
B - $70
C - $90
D - $120

Answer: C

Question: 37
An item is in an option category and has a valid promotion, why isn't the promotion being displayed when the Bill of Material is being configured? Choose the 3 that apply.

A - The item that is assigned to the finished good does not have a price method of Currency or Percent of list
B - The current date is not with the promotion start and end date
C - The item is not set up as active in the Item engineering window
D - Promotions will always appear for items in an option category

Answer: A, B, C

Question: 38
Which status below is NOT valid in the Manufacturing Order Entry window?

A - Quote/Estimate
B - Released
C - Pending
D - Complete

Answer: C

Question: 39
Manufacturing Orders might be created by:

A - Manual entry
B - Transferring suggested MRP orders
C - Entering sales quotes
D - Entering sales orders

Answer: A, B, C, D

Question: 40

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Which of the following statements is true regarding the use of a service item for outsourcing? Choose the 2 that apply.

A - Service Items can be defined on the Work Center Setup
B - Entering a Service Item is Required in order to generate a PO
C - If no Service item has been defined, the item number will appear as “service” on the purchase order
D - If no service type item is defined, the item number will appear as “SERV+ Last 6 digits of the MoNumber-RoutingSequence”

Answer: A, D

Question: 41
What is the purpose of the Revaluation Security Set field in the Costing Preference Defaults window?

A - To remove record locks in the Standard Cost Changes window
B - To remove record locks in the Roll Up and Revalue Inventory window
C - To make it less likely that inventory will be revalued accidentally
D - Without this field entered, inventory cannot be revalued

Answer: B

Question: 42
Item A has a bill of material (BOM) structure set up with the components, BOM amounts, and standard costs as Item X, 2, $5.00 and Item Y, 4, $10.00. The current standard material cost for Item A is $50.00. If the cost for Item X is changed from $5.00 to $7.00 in the Standard Item Material Costs window, what is the new standard material cost for Item A, once a complete rollup and revalue is done Item X is a bought item.

A - $38.00
B - $50.00
C - $54.00
D - $57.00

Answer: C

Question: 43
The Machine Variable Overhead cost bucket is chosen to capture outsourcing costs. Assuming a setup of Outsourced Routing sequence, Outsourced Machine Variable Cost, MO Start Quantity, and Previous Routing Sequence WIP Output as Machine time 2.00000, $10.00/piece, 20 items, and 5, what will be the cost of the purchase order?

A - $100.00
B - $200.00
C - $250.00
D - $400.00

Answer: B

Question: 44
Which window would you use to roll up costs when a new item has been created?

A - Roll up and Revalue Inventory
B - Standard Cost Changes

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C - Item Maintenance
D - Item Engineering

Answer: B

Question: 45
Which of the following statements is true regarding the Required Date field located on the pick list? Choose the 3 that apply.

A - If there is NO BOM/Routing link and no lead time offset the MO start date will populate
B - This date will always be the MO start date
C - Date is calculated based upon lead time offset for the component
D - Date is calculated based upon BOM/Routing Link

Answer: A, C, D

Question: 46
The floor stock expense account can be defined in which of the following windows?

A - Item Resource Planning
B - Item Cost Maintenance > Costing
C - Item Engineering
D - Manufacturing Order Preference Defaults

Answer: D

Question: 47
Which of the following is true concerning fulfillment of sales orders? Choose the 2 that apply.

A - Allocation must take place first
B - There must be separate fulfillment
C - An order must be fulfilled before it can be transferred to invoice
D - An invoice must be fulfilled before it can be posted

Answer: A, D

Question: 48
What is the purpose of the Batch Reschedule window?

A - Reschedule manufacturing order routing sequences for a single manufacturing order
B - Reschedule all the routing sequences for one or more manufacturing orders
C - Create manufacturing order scheduling preferences
D - Show all manufacturing orders scheduled for the selected work center for a specific time period

Answer: B

Question: 49
Which of the following is a setup option for outsourcing? Choose the 3 that apply.

A - Apply Additional Outsourcing Costs to MO
B - Mark Outsourced Sequences as “Done” when Service is Received
C - Include Sequence Notes Report with Outsourcing Shipping Report
D - Include Sequence Notes Report when Order is transferred to an Invoice

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Answer: A, B, C

Question: 50
Which of the following statements is correct regarding the MO Receipt process? Choose the 3 that apply.

A - Multiple receipts can be posted for one Manufacturing Order no matter what the valuation method of the finished good
B - MO Receipts can be saved
C - Additional components can be back flushed at the time the receipt is posted
D - Additional components can be consumed at the time the receipt is posted

Answer: A, C, D

Question: 51
Which of the following is performed in the Pick list window?

A - Allocate all
B - Unissue all
C - Floor stock all
D - Back flush all

Answer: D

Question: 52
Which of the following costs on the outsourced purchase order can be applied to the Manufacturing order, assuming the option to Apply Additional Outsourcing Costs to MO is chosen? Choose the 3 that apply.

A - Freight Charges
B - Miscellaneous Charges
C - Cost of Goods Sold Charges
D - Tax Charges

Answer: A, B, D

Question: 53
What is the use of the field Priority (high, medium, low) as seen in the Manufacturing Order Entry window?

A - Reference only, used only in reports and for sorting options
B - Scheduling in manufacturing
C - Master Production Scheduling only
D - Material Requirements Planning only

Answer: A

Question: 54
Before using outsourcing, what setup is required? Choose the 3 that apply.

A - Define a Work Center
B - Create a routing sequence
C - Create a labor or machine code
D - Mark the outsourced option for an item on Item Resource Planning

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Answer: A, B, C

Question: 55
Where are the setup preferences found to generate manufacturing orders from sales orders?

A - Setup - Sales - Sales Order Proc - Sales Order Processing window -Extras - Manufacturing Series Sales Order Preferences window
B - Setup - Manufacturing - System Defaults - Manufacturing Orders - Manufacturing Order Preference Defaults window
C - Setup - Manufacturing - User Preferences - MO Schedule Preferences - Scheduling Preferences window
D - Setup - Sales - MOP/SOP Preferences window

Answer: A

Question: 56
Which statements are true with respect to pending and proposed costs? Choose the 2 that apply.

A - Pending costs are established using the Standard Cost Changes window
B - Pending costs are established using the Roll Up and Revalue Inventory window
C - Proposed costs are established using the Standard Cost Changes window
D - Proposed costs are established using the Roll Up and Revalue Inventory window

Answer: B, C

Question: 57
Only finished goods that are used on what type of bill of materials can have option categories assigned to them?

A - Manufacturing Bill Of Materials
B - Engineering Bill of Materials
C - Configured Bill of Materials
D - Super Bill of Materials

Answer: D

Question: 58
Which statement is true regarding Manufacturing Order Processing?

A - Quantities for components that are issued using the Component Transaction Entry window will appear in the In Use bucket for the Issue To site on the Pick list
B - Quantities for components that are issued using the Component Transaction Entry window will appear as allocated
C - Performing transactions via Manufacturing does not affect any quantities in the Item Quantity Maintenance window
D - The MO can not be received and closed in the same process

Answer: D

Question: 59
To use the Sales Configurator. what type of bill of material must be set up for the finished good?

A - Configured Bill Of Material
B - Engineering Bill Of Material
C - Super Bill Of Material

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D - Phantom Bill Of Material

Answer: C

Question: 60
What is the purpose of the Manual Scheduling window?

A - Reschedule manufacturing order routing sequences for a single manufacturing order
B - Reschedule all the routing sequences in one or more manufacturing orders
C - Create manufacturing order scheduling preferences
D - Show all manufacturing orders scheduled for the selected work center for a specific time period

Answer: A

Question: 61
Which of the following best describes the term “Manufacturing Shipments” as used in outsourcing?

A - The cost bucket used to track outsourcing costs
B - A service which is purchased from an outsourcing vendor.
C - A Manufacturing order that includes outsourcing sequences.
D - Shipments of items - either raw material or work in process (WIP) - to outsourcing vendors.

Answer: D

Question: 62
What is the purpose of the Manufacturing Order Variance window?

A - Review high-level information about the routing sequences of a particular manufacturing order
B - Compare estimated and actual costs for materials, machine time and labor, as well as the associated overhead costs
C - Provide a high-level view of CRP information for a work center
D - Modify manufacturing order routing sequences

Answer: B

Question: 63
In the costing preferences, there is a setting that allows the user to prorate setup costs using one of two quantity types. Which two quantity types can be used? Choose the 2 that apply.

A - Average quantity
B - Minimum quantity
C - Maximum quantity
D - Standard quantity

Answer: A, D

Question: 64
The primary routing for Item A is set up with the Sequence, Setup Time and Labor Time as 100, 1 hour, 0 hours and 200, 0 hours, .5 hours. The labor code for the setup time has a shop rate of $20 per hour. The labor code for the labor time has a shop rate of $10 per hour. The standard cost preferences are set up to prorate the setup cost, based on the items standard quantity, which is 100. When this item is rolled up and revalued, what is the resulting labor standard cost for Item A?

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A - $5.20
B - $10.00
C - $20.20
D - $30.00

Answer: A

Question: 65
Which of the following happens when a MO is received? Choose the 2 that apply.

A - At least one inventory adjustment is made
B - WIP accounts are cleared for variance
C - If a sales order is linked to the MO, an allocation takes place
D - If a sales invoice is linked to the MO, the invoice is posted

Answer: A, C

Question: 66
Which statement is correct regarding capacity adjustments made to work centers?

A - Changes will become effective immediately to the work center; there is not an option to delay the changes
B - Changes will become effective based on the Display Date in the Work Center Setup Window
C - Changes will become effective only when the Effective Capacity has changed
D - Changes will become effective alter MRP is run to completion

Answer: B

Question: 67
A sales forecast has been created for Item 1 (a finished good item) with Forecast period = 1 month1 Forecast start date = July 1, and Forecast quantity as July 1 = 30 and August 1 = 40. The sales forecast has been set up to be seen by material requirements planning (MRP), with a demand fence of 2 periods.
The MRP run date is June 20. There are no orders for Item 11and the on hand amount is zero (it is out of stock). What is the result of the MRP run?

A - Nothing, the sales forecast is outside the demand time fence
B - An MRP planned order (MMO) is created for 30 with a due date of July 1
C - An MRP planned order (MMO) is created for 40 with a due date of August 1
D - An MRP planned order (MMO) is created for 70 with a due date of September 1

Answer: C

Question: 68
Items and/or Sites can be excluded in MRP by selecting settings in which of the following windows? Choose the 3 that apply.

A - Item Resources Planning
B - Item Vendor Maintenance
C - Site Maintenance
D - Item Engineering

Answer: A, C, D

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Question: 69
If an item has a primary vendor assigned to it where will MRP look to determine order quantities and lead times?

A - Item Engineering
B - Item Vendors Maintenance
C - Item Resource Planning
D - Bill of material

Answer: B

Question: 70
The list of purchase orders suggested by MRP can be found in which of the following windows? Choose the 2 that apply.

A - Purchase Order Request Resolution
B - MRP Pegging
C - Edit MO Status
D - MRP Workbench

Answer: A, B

Question: 71
Which statement best describes Low Level Codes?

A - Number of Bill of Materials this item is located on
B - Number of sites assigned to an item
C - Number of sub-assemblies included on a finished good
D - The lowest level at which an item resides in any bill of material

Answer: D

Question: 72
CRP detail can be viewed in which of the following bucket sizes? Choose the 3 that apply.

A - Days
B - Weeks
C - Months
D - Years

Answer: A, B, C

Question: 73
Which statement is true regarding selecting a specific customer for the sales forecast?

A - Sales forecasts will not combine unless all customers are the same
B - The list of selected customers limits the sales history records that will be reflected in the scrolling window
C - If a customer is selected, the sales history for all customers who were sold that item will appear
D - There is not an option to select specific customers for a sales forecast

Answer: B

Question: 74

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Which of the following conditions must be met to generate a manufacturing order from the Master Production Scheduling (MPS) window? Choose the 3 that apply.

A - The forecast period must be within one period of the system date
B - A routing must be set up for the item
C - The item must be a 'Make' or 'Either' type item (as defined in item engineering)
D - A scheduling preference must be assigned to the item in the MPS window

Answer: B, C, D

Question: 75
A sales forecast for Item A has been set up. To add Item B to the forecast, which of the following methods could be used? Choose the 2 that apply.

A - Use the sales forecast activation window
B - Use the sales history item addition window
C - Use the forecasting selections window
D - Manually enter Item B in the sales forecasting window

Answer: B, D

Question: 76
Which of the following tasks can be performed from within the Master Production Scheduling (MPS) window?

A - A manufacturing order can be linked to a sales order
B - A manufacturing order can be closed
C - A manufacturing order can be created
D - A manufacturing receipt can be done

Answer: C

Question: 77
Which MRP quantity below is best described by this statement the amount(s) on hand at the beginning of the day, utilizing firm supply and demand?

A - On Hand Firm
B - Made by MO Firm
C - Gross Requirement
D - ATP Total

Answer: A

Question: 78
Capacity Requirements Planning allows you to forecast which of the following? Choose the 2 that apply.

A - Employee Requirements
B - Finished Good Material Requirements
C - Machine Requirements
D - Raw Material Requirements

Answer: A, C

Question: 79

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If a purchase order or manufacturing order is in a released status, where will it show up in the MRP workbench?

A - Gross Requirements
B - Scheduled Receipts
C - Planned Order Receipts
D - Planned Order Releases

Answer: B

Question: 80
Which statement(s) regarding MRP is correct? Choose the 3 that apply.

A - Alternate items on a Bill of Material will be included in MRP calculations
B - Items can be excluded from MRP calculations and/or from MRP Views
C - Phantom items are not included in MRP calculations
D - An individual site can be excluded from MRP

Answer: B, C, D

Question: 81
The list of manufacturing orders suggested by MRP can be found in which of the following windows? Choose the 2 that apply.

A - Purchase Request Resolution
B - MRP Pegging
C - Edit MO Status
D - MRP Inquiry

Answer: B, C

Question: 82
The current date is June 10. A sales forecast for Item A, a finished good item, has been created. There are no sales orders for Item A, and none of the item are in stock. The forecast start date is July 1 the forecast period is 1 month, and the forecast quantity on July 1 is 20. The plan is inserted into the MRP forecasting selections window, to be recognized by MRP. The demand fence is 0 periods. How does MRP deal with the sales forecast?

A - Nothing happens. The sales forecast is outside the demand fence.
B - A Manufacturing order is created for 20 of Item A
C - A MRP planned order is created for 20 of Item A
D - A manufacturing order is created for the amount of Item A, planned to be on hand on July 1, plus the 20 from the sales forecast

Answer: C

Question: 83
Which MRP quantity below is best described by this statement quantities are the amounts on hand at the end of the day, utilizing all planned and firmed supply and demand?

A - On Hand Firm
B - Amount Short
C - Consumed by MO Firm
D - ATP (available to promise) Total

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Answer: D

Question: 84
Which of the following are considered SUPPLY for MRP? Choose the 2 that apply.

A - Sales Orders
B - Purchase Orders
C - Manufacturing Orders
D - Job Costing

Answer: B, C

Question: 85
In the Master Production Scheduling window, how can a manufacturing order be created from an active forecast?

A - By mouse clicking the field to create a green flag and then selecting the save button
B - By mouse clicking the option button to create manufacturing orders
C - By mouse clicking the MPS/MOP link icon to create the manufacturing order
D - By simply saving the newly activated forecast in MPS, the manufacturing orders will be created on the save

Answer: A

Question: 86
The Purchase Request Resolution window is used for which of the following? Choose the 3 that apply.

A - Create new purchase orders
B - Add requirements to existing purchase orders
C - Add requirements to existing purchase order line items
D - Link a Purchase Order to the Sales Order requirement

Answer: A, B, C

Question: 87
Which of the following items can be used to restrict the sales history number displayed in the sales forecasting window? Choose the 3 that apply.

A - Forecast start date
B - Salesperson ID
C - Customer ID
D - History start date

Answer: B, C, D

Question: 88
What are the three outputs of MRP? Choose the 3 that apply.

A. A list of suggested purchase orders to create
B - A list of suggested manufacturing orders to create
C - Suggested changes to existing purchase and manufacturing orders
D - Suggested changes to sales order due dates

Answer: A, B, C

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Question: 89
Which of these methods activates a sales forecast (transferred to a master production schedule)?

A - Inserting the sales forecast plan into the MRP forecasting selections list
B - Saving the sales forecast in the sales forecasting window
C - Combining multiple forecasts for the same item into one forecast
D - Inserting the sales forecast into a master production schedule (MPS) plan

Answer: D

Question: 90
Which statement(s) below are correct regarding MRP? Choose the 2 that apply.

A - Items will not be included in MRP calculation if a pick list is not built
B - Items that are subassemblies of parent items which reside in the MRP exclusion window will not be calculated in MRP
C - Phantom items will not be included in MRP calculations
D - All sites will always be included in MRP

Answer: B, C

Question: 91
In the Item Engineering window available choices for the fulfillment method are: Choose the 3 that apply.

A - Make to Stock
B - Make to Order - Manual
C - Make to Order - Silent
D - Assemble to Order

Answer: A, B, C

Question: 92
Which of the following is a valid order policy in Manufacturing? Choose the 3 that apply.

A - Lot for Lot
B - Period Order Quantity
C - Manufacture Order Policy
D - Fixed Order Quantity

Answer: A, B, D

Question: 93
What valuation method identifies an item as a standard cost item?

A - Perpetual
B - Average
C - Periodic
D - Inventory

Answer: C

Question: 94
Which status(s) can an item have in order for MRP to calculate that item?

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A - Active
B - Pre-released
C - Released
D - Service

Answer: A, B, C, D

Question: 95
If quick manufacturing orders are being used, what option(s) must be marked in the Routing sequence entry screen? Choose the 2 that apply.

A - Auto-Back flush Labor
B - Auto-Back flush Machine
C - Auto-Back flush Material
D - Auto-Back flush All

Answer: A, B

Question: 96
Which of the following are Bill of Material types?

A - Make, Buy, Either
B - Sales Inventory, Kit, Services, Miscellaneous
C - Back flush, Floor stock, By-Product
D - Manufacturing, Engineering, Archive, Configured, Super

Answer: D

Question: 97
What are phantom bill of materials designed for?

A - Subassemblies that are not held in stock and are usually assembled only when needed
B - Items or subassemblies that should not appear on the pick list
C - Used to mark items that will not be needed for that Manufacturing Order
D - Phantom bill of materials can not be defined in the system

Answer: A

Question: 98
If an item can be used as a substitute for one of the components required to manufacture another item, what window is used to make this entry?

A - BOM Entry
B - Item Engineering
C - Item Resource Planning
D - Item Maintenance Options

Answer: A

Question: 99
Which of the following is true concerning the Order Point Quantity field in the Item Resource Planning window?

A - Order point quantities may only be used with Fixed Order Quantities

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B - Order point quantities are only considered by MRP for sites, not initial values
C - Order point quantities are for buy items only
D - Order point quantities are informational only

Answer: B

Question: 100
Account numbers for standard cost items can be defined in which window? Choose the 2 that apply.

A - Item Account Maintenance window
B - Item Account Maintenance - Costing window
C - Standard Item Material Cost Window
D - Roll Up and Revalue inventory Window

Answer: A, B

Question: 101
When copying a routing which of the following steps are possible? Choose the 4 that apply.

A - Creating a header record
B - Copying a sequence of steps
C - Copying an entire routing
D - Renumber routing sequences

Answer: A, B, C, D

Question: 102
Which of the following is true concerning work center setup?

A - Capacity of the work center can only be determined by assigning employees to the work center
B - An out sourced work center must be assigned to a particular vendor
C - Machines can not be assigned to work centers, but may be considered a work center themselves
D - Effective dates are required when a work center is entered

Answer: B

Question: 103
Before a bill of material can be used in manufacturing order entry, what dates will affect the use of this bill of material?

A - The system does not validate dates for bill of materials
B - The component in/out dates and MO end date
C - The BOM effective date and component in/out dates
D - The allocation dates on the pick list

Answer: C

Question: 104
The option to maintain shipping history can be selected in which window? Choose the 2 that apply.

A - Item Engineering Data

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B - Standard Cost Changes
C - Item Class Fulfillment Extras
D - Fulfillment Detail

Answer: C, D

Question: 105
In the inventory Control Setup window it is possible to: Choose the 4 that apply.

A - Determine whether inventory adjustments will allow on hand quantities to go negative
B - Set default decimal places for new items
C - Enable multiple bins
D - Adjust the next document numbers for inventory transactions

Answer: A, B, C, D

Question: 106
Which of the following is true concerning the Safety Stock field in the Item Resource Planning window?

A - It is combined with the Order Point Quantity field by MRP to produce MRP planned orders
B - It is combined with the Order Point Quantity, and the Fixed Order Quantity fields to produce MRP planned orders
C - It is combined with the Fixed Order Quantity field to produce MRP planned orders
D - The field is informational only and not considered by MRP

Answer: D

Question: 107
The lead time offset for materials on the BOM can be calculated from which of the following dates?

A - Manufacturing Order Due Date only
B - Manufacturing Order Start Date only
C - Manufacturing Order Due Date or Start Date
D - No offset date can be chosen

Answer: C

Question: 108
Item Classes are a useful way to have common settings flow to all items assigned to a class. Which of the following fields are available within an Item Class? Choose the 3 that apply.

A - Inventory accounts
B - Standard cost material overheads (amounts and percentages)
C - Make/Buy code
D - Allow Back Orders

Answer: A, B, D

Question: 109
When setting up a new actual cost finished good item, which of the following accounts should be set up if both material and labor data will be collected for the item? Choose the 2 that apply.

A - Standard Cost Revaluation

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B - WIP-Material
C - Variance - Material
D - WIP-Labor

Answer: B, D

Question: 110
The Dynamics - GP Distribution Series BOM and the Manufacturing Series BOM both have a bill of material (BOM) module, which statement best describes their compatibility?

A - The Manufacturing bill of material module is a complete separate entity from the Distribution Series bill of material module
B - Distribution Series does not have a Bill of Material module, so there is not a compatibility issue
C - The Distribution and Manufacturing modules have an interface that allows for linking these two modules
D - When you install Manufacturing, the system will automatically convert Distribution information to the manufacturing bill of material tables

Answer: A

Question: 111
If work in process (WIP) is not used to enter information about the amount of labor or machine time used for the sequence, what selection(s) need to be marked in the Routing sequence entry screen? Choose the 2 that apply.

A - Auto-Back flush Labor
B - Auto-Back flush Machine
C - Auto-Back flush Material
D - Auto-Back flush All

Answer: A, B

Question: 112
To make changes to a manufacturing (active) routing without changing the planning routing first, what window is used?

A - Manufacturing Order Routing Sequence Edit window
B - Routing Utilities window
C - Routing Sequence Entry window
D - Routing Query window

Answer: A

Question: 113
In which window is a primary vendor defined?

A - Item Purchasing Options Maintenance
B - Item Vendors Maintenance
C - Item Quantities Maintenance
D - Item Resource Planning

Answer: C

Question: 114

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How are by-products designated on a bill of material?

A - Access BOM/Pick list detail for a line item and mark as by-product
B - Add a note to this line item to document by-product status and do a manual inventory adjustment to increment on hand for this item
C - Create a line item with a negative quantity on the bill of material and MO receipt will automatically increment on hand for that item
D - Set the bill of material to type by-product

Answer: C

Question: 115
Which of the following best describes the back flushing option on the Bill of Material?

A - The system will automatically look at the bill of material for quantities and save you the time of creating manufacturing order pick lists
B - If you select back flushing on the bill of material, you will not have to manually enter production times in the system
C - The system automatically consumes the quantity required on the bill of material/pick list during MO Receipt process so you do not manually issue material
D - An item can be flagged as back flushed on the Item Engineering Window

Answer: C

Question: 116
The Purchasing and Shipping buttons will be enabled on MO Entry if which of the following is true?

A - The finished good has more than one routing sequence
B - The finished good is using the Primary Routing
C - The finished good has an outsourced routing sequence
D - The finished good is not active

Answer: C

Question: 117
How is a manufacturing order that is created by a configured bill of material initially scheduled?

A - Open the Sales Configurator window by choosing Configure in the Manufacturing Series Sales Item Detail window, save the configured bill of materials and the associated manufacturing order is automatically scheduled
B - Open the Sales Configurator window through the Manufacturing Transactions palette, save the configured bill of materials and the associated manufacturing order is automatically scheduled
C - Select the Manufacturing Order from the MO entry screen and select the Schedule Manufacturing Order button
D - Select the Manufacturing Order from the MO entry screen, changed the status from Open to Released and select the Schedule Manufacturing Order button

Answer: A

Question: 118
What is the purpose of the Manufacturing Order Variance window?

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A - Review high-level information about the routing sequences of a particular manufacturing order
B - Compare estimated and actual costs for materials, machine time and labor, as well as the associated overhead costs
C - Provide a high-level view of CRP information for a work center
D - Modify manufacturing order routing sequences

Answer: B

Question: 119
Which statement is true regarding Manufacturing Order Processing?

A - Quantities for components that are issued using the Component Transaction Entry window will appear in the In Use bucket for the Issue To site on the Pick list
B - Quantities for components that are issued using the Component Transaction Entry window will appear as allocated
C - Performing transactions via Manufacturing does not affect any quantities in the Item Quantity Maintenance window
D - The MO can not be received and closed in the same process

Answer: D

Question: 120
Item A has a bill of material (BOM) structure set up with the components, BOM amounts, and standard costs as Item X, 2, $5.00 and Item Y, 4, $1 0.00. The current standard material cost for Item A is $50.00. If the cost for Item X is changed from $5.00 to $7.00 in the Standard Item Material Costs window, what is the new standard material cost for Item A, once a complete rollup and revalue is done? Item X is a bought item.

A - $38.00
B - $50.00
C - $54.00
D - $57.00

Answer: C

Question: 121
Which of the following is performed in the Pick list window?

A - Allocate all
B - Unissue all
C - Floor stock all
D - Back flush all

Answer: D

Question: 122
Which of the following options can be chosen in the Manufacturing Order Preference Defaults window? Choose the 3 that apply.

A - Allocate inventory when MO Status becomes Released
B - Allocate upon Reverse Issue
C - Allocate upon Reverse Scrap
D - Print Pick list Notes with Picking Report

Answer: A, B, D

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Question: 123
Which of the following costs on the outsourced purchase order can be applied to the Manufacturing order, assuming the option to Apply Additional Outsourcing Costs to MO is chosen? Choose the 3 that apply.

A - Freight Charges
B - Miscellaneous Charges
C - Cost of Goods Sold Charges
D - Tax Charges

Answer: A, B, D

Question: 124
Which of the following is a setup option for outsourcing? Choose the 3 that apply.

A - Apply Additional Outsourcing Costs to MO
B - Mark Outsourced Sequences as “Done” when Service is Received
C - Include Sequence Notes Report with Outsourcing Shipping Report
D - Include Sequence Notes Report when Order is transferred to an Invoice

Answer: A, B, C

Question: 125
Where does the MO number come from when a manufacturing order is created during sales order entry?

A - The user can fill in a random MO number, there is no default number
B - In the Manufacturing Sales Order Prefs window (Setup>>Sales>> Sales Order Proc.>>Extras>>Manufacturing Sales Order Prefs), it is the Next MO number field
C - From the Manufacturing Order Preference default window. (Setup>>Manufacturing>>System Defaults>>Manufacturing Orders, it is the Next MO number field
D - In the Manufacturing Order Preference default window. (Setup>>Manufacturing>>User Preferences>>Manufacturing Orders), it is the Next MO number field

Answer: C

Question: 126
What is the purpose of the Manufacturing Order Routing Sequence Edit window?

A - Review high-level information about the routing sequences of a particular manufacturing order
B - Compare estimated and actual costs for materials, machine time and labor, as well as the associated overhead costs
C - Provide a high-level view of CRP information for a work center
D - Modify manufacturing order routing sequences

Answer: D

Question: 127
Which statement is correct regarding the Purchases Account for service item for this Outsourced PO?

A - This account will be the finished goods WIP account for the corresponding WIP bucket chosen to capture outsourcing costs
B - This account will be the inventory account from the finished good item card

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C - This account will be the Purchases account from Setup > Posting > Posting
D - This account will be the Material - Variance account from the finished good

Answer: A

Question: 128
Which of the following actions can be performed in the Component Transaction Entry window? Choose the 3 that apply.

A - Allocate Items
B - Issue Items
C - Scrap Items
D - Back flush Items

Answer: A, B, C

Question: 129
What is the standard material cost tar Item A given the item has the bill of material (BOM) structure set up with the components, Qty Per, and standard costs as:

Item X, 5, $5.00 and Item Y, 1, $2.50?

A - $7.50
B - $25.00
C - $27.50
D - $30.00

Answer: C

Question: 130
What happens when a MO is generated from entering a sales order?

A - The MO is a Quick MO
B - The quantity being manufactured is “pre-allocated” to the sales order
C - All components on the pick list are back flushed
D - All routing steps are back flushed

Answer: B

Question: 131
Manufacturing Orders might be created by:

A - Manual entry
B - Transferring suggested MRP orders
C - Entering sales quotes
D - Entering sales orders

Answer: A, B, C, D

Question: 132
Which of the following statements are true concerning data collection? Choose the 2 that apply.

A - The Automated Data Collection window can be used for either labor or machine entries
B - The Time Card Entry window can be used for employees or machines
C - The Data Collection window is the only window to make indirect labor entries

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D - Entries can not be reversed

Answer: A, C

Question: 133
What is true regarding maintaining shipping history for an item?

A - The shipment information cannot be edited
B - The shipment information can be edited
C - The shipment information generates a BOL number automatically
D - The shipment information generates a packing slip automatically

Answer: B

Question: 134
Which of the following MO tasks can be done to more than one order at a time? Choose the 3 that apply.

A - MO Release
B - Shortage Inquiry
C - MO Receipt
D - MO Close

Answer: A, B, D

Question: 135
Which of the following happens when a MO is received? Choose the 2 that apply.

A - At least one inventory adjustment is made
B - WIP accounts are cleared for variance
C - If a sales order is linked to the MO, an allocation takes place
D - If a sales invoice is linked to the MO, the invoice is posted

Answer: A, C

Question: 136
Sales promotions are available only for finished goods that have what type of pricing method(s) assigned to them? Choose the 2 that apply.

A - Currency
B - % Markup - Current cost
C - % Margin - Current Cost
D - % of list price

Answer: A, D

Question: 137
Which of the following would cause the required date for one of the components on a pick list to be different from that of other components? Choose the 3 that apply.

A - There is an offset value for the component on the BOM
B - The date has been manually changed
C - There is a BOM/Routing link
D - There are different lead times for the components

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Answer: A, B, C

Question: 138
Which of the following is true concerning fulfillment of sales orders? Choose the 2 that apply.

A - Allocation must take place first
B - There must be separate fulfillment
C - An order must be fulfilled before it can be transferred to invoice
D - An invoice must be fulfilled before it can be posted

Answer: A, D

Question: 139
Which of the following statements is correct regarding the MO Receipt process? Choose the 3 that apply.

A - Multiple receipts can be posted for one Manufacturing Order no matter what the valuation method of the finished good
B - MO Receipts can be saved
C - Additional components can be back flushed at the time the receipt is posted
D - Additional components can be consumed at the time the receipt is posted

Answer: A, C, D

Question: 140
Which of the following best describes the term “Manufacturing Shipments” as used in outsourcing?

A - The cost bucket used to track outsourcing costs
B - A service which is purchased from an outsourcing vendor.
C - A Manufacturing order that includes outsourcing sequences.
D - Shipments of items - either raw material or work in process (WIP) - to outsourcing vendors.

Answer: D

Question: 141
To use the Sales Configurator, what type of bill of material must be set up for the finished good?

A - Configured Bill Of Material
B - Engineering Bill Of Material
C - Super Bill Of Material
D - Phantom Bill Of Material

Answer: C

Question: 142
Which of the following statements is true regarding the MO Close process?

A - MO Status can only be Complete or Partially Received in order to close
B - The Posting Date will default to the first day of the current month
C - Additional Labor can be applied to the MO after it is closed
D - Variances are calculated at this time

Answer: D

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Question: 143
Before using outsourcing, what setup is required? Choose the 3 that apply.

A - Define a Work Center
B - Create a routing sequence
C - Create a labor or machine code
D - Mark the outsourced option for an item on Item Resource Planning

Answer: A, B, C

Question: 144
A repair order does not require all of the parts it takes to build an order from scratch. After the MO is entered what is the easiest way to manage component requirements?

A - The BOM should be temporarily modified to reflect the appropriate items required for the repair
B - The pick list should be altered to reflect the appropriate items required for the repair
C - The BOM and the pick list should be modified
D - All components should be set to back flush

Answer: B

Question: 145
In MO Schedule Prefs you are setup to Apply Shrinkage to End Item Starting Quantity. Additionally end item X has shrinkage of 50% as setup in Item Resource Planning. If you enter a regular manufacturing order for a quantity of 10 units of item X, what will be your start quantity on a manufacturing order?

A - 10
B - 15
C - 20
D - 25

Answer: C

Question: 146
What happens when a MO is closed?

A - An allocation takes place
B - An invoice is posted
C - WIP accounts are cleared
D - Links to sales orders are lost

Answer: C

Question: 147
Outsourcing setup options can be found in which of the following windows? Choose the 3 that apply.

A - Manufacturing Order Preference Defaults
B - WIP Preference Defaults
C - Routing Preference Defaults
D - Bill of Material Preference Defaults

Answer: A, B, C

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Question: 148
What is true regarding MO receipts when sales order line items are linked?

A - The MO receipt advances the sales order status to fulfilled
B - The MO receipt advances the sales order status to invoiced
C - When a partial receipt is done the sales line items which should be allocated need to be indicated
D - When a partial receipt is done it is not possible to direct to which line items the allocation should take place

Answer: D

Question: 149
What is the correct discount option(s) available when setting up promotions? Choose the 2 that apply.

A - Amount
B - Percentage
C - Buy one get one tree
D - Number of Items

Answer: A, B

Question: 150
What is the purpose of the Revaluation Security Set field in the Costing Preference Defaults window?

A - To remove record locks in the Standard Cost Changes window
B - To remove record locks in the Roll Up and Revalue inventory window
C - To make it less likely that inventory will be revalued accidentally
D - Without this field entered inventory cannot be revalued

Answer: B

Question: 151
Which of the following statements is true regarding the use of a service item for outsourcing? Choose the 2 that apply.

A - Service Items can be defined on the Work Center Setup
B - Entering a Service Item is Required in order to generate a PO
C - If no Service item has been defined, the item number will appear as “service” on the purchase order
D - If no service type item is defined, the item number will appear as “SERV+ Last 6 digits of the MoNumber-RoutingSequence”

Answer: A, D

Question: 152
Which of the following statements is true regarding Outsourcing?

A - Removing a service item from an outsourced work center could change the suggested price on the purchase order
B - Purchase Orders can be created when the MO status is Hold
C - The first routing sequence can never be established as an outsourced sequence

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D - Purchase Orders can be created when the MO status is Quote/Estimate

Answer: A

Question: 153
In the costing preferences, there is a setting that allows the user to prorate setup costs using one of two quantity types. Which two quantity types can be used? Choose the 2 that apply.

A - Average quantity
B - Minimum quantity
C - Maximum quantity
D - Standard quantity

Answer: A, D

Question: 154
The Machine Variable Overhead cost bucket is chosen to capture outsourcing costs. Assuming a setup or Outsourced Routing sequence, Outsourced Machine Variable Cost, MO Start Quantity, and Previous Routing Sequence WIP Output as Machine time 2.00000, $10.00/piece, 20 items, and 5, what will be the amount or the shipment document created?

A - 100
B - 200
C - 300
D - 400

Answer: A

Question: 155
The primary routing for Item A is set up with the Sequence, Setup Time and Labor Time as 100, 1 hour, 0 hours and 200, 0 hours, 5 hours The labor code for the setup time has a shop rate of $20 per hour. The labor code for the labor time has a shop rate of $10 per hour. The standard cost preferences are set up to prorate the setup cost, based on the items standard quantity, which is 100. When this item is rolled up and revalued, what is the resulting labor standard cost for Item A?

A - $5.20
B - $10.00
C - $20.20
D - $30.00

Answer: A

Question: 156
What are the three outputs of MRP? Choose the 3 that apply.

A - A list of suggested purchase orders to create
B - A list of suggested manufacturing orders to create
C - Suggested changes to existing purchase and manufacturing orders
D - Suggested changes to sales order due dates

Answer: A, B, C

Question: 157

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When using the purchase request resolution window and attempting to create a PO, what does the blue star next to the vendor name denote?

A - The lead time on this vendor is too long
B - This was the last vendor this item was ordered from
C - This is the primary vendor assigned to this item/site
D - A Vendor/Item relationship exists

Answer: C

Question: 158
Which of these methods activates a sales forecast (transferred to a master production schedule)?

A - Inserting the sales forecast plan into the MRP forecasting selections list
B - Saving the sales forecast in the sales forecasting window
C - Combining multiple forecasts for the same item into one forecast
D - Inserting the sales forecast into a master production schedule (MPS) plan

Answer: D

Question: 159
Which statement(s) regarding MRP is correct? Choose the 3 that apply.

A - Alternate items on a Bill of Material will be included in MRP calculations
B - Items can be excluded from MRP calculations and/or from MRP Views
C - Phantom items are not included in MRP calculations
D - An individual site can be excluded from MRP

Answer: B, C, D

Question: 160
The list of purchase orders suggested by MRP can be found in which of the following windows? Choose the 2 that apply.

A - Purchase Order Request Resolution
B - MRP Pegging
C - Edit MO Status
D - MRP Workbench

Answer: A, B

Question: 161
Which statement(s) below are correct regarding MRP? Choose the 2 that apply.

A - Items will not be included in MRP calculation it a pick list is not built
B - Items that are subassemblies of parent items which reside in the MRP exclusion window will not be calculated in MRP
C - Phantom items will not be included in MRP calculations
D - All sites will always be included in MRP

Answer: B, C

Question: 162
CRP detail can be viewed in which of the following bucket sizes? Choose the 3 that apply.

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A - Days
B - Weeks
C - Months
D - Years

Answer: A, B, C

Question: 163
Which statement is correct regarding capacity adjustments made to work centers?

A - Changes will become effective immediately to the work center; there is not an option to delay the changes
B - Changes will become effective based on the Display Date in the Work Center Setup Window
C - Changes will become effective only when the Effective Capacity has changed
D - Changes will become effective after MRP is run to completion

Answer: B

Question: 164
Which statement is true regarding selecting a specific customer for the sales forecast?

A - Sales forecasts will not combine unless all customers are the same
B - The list of selected customers limits the sales history records that will be reflected in the scrolling window
C - If a customer is selected, the sales history for all customers who were sold that item will appear
D - There is not an option to select specific customers for a sales forecast

Answer: B

Question: 165
The MRP Exception Report notifies you when there are:

A - Orders to move in
B - Orders to move out
C - Orders that need to be released
D - Items which may be oversupplied

Answer: A, C, D

Question: 166
The current date is June 10. A sales forecast for Item A, a finished good item, has been created. There are no sales orders for Item A, and none of the item are in stock. The forecast start date is July 1, the forecast period is 1 month, and the forecast quantity on July 1 is 20. The plan is inserted into the MRP forecasting selections window, to be recognized by MRP. The demand fence is 0 periods. How does MRP deal with the sales forecast?

A - Nothing happens. The sales forecast is outside the demand fence.
B - A Manufacturing order is created for 20 of Item A
C - A MRP planned order is created for 20 of Item A
D - A manufacturing order is created for the amount of Item A, planned to be on hand on July 1, plus the 20 from the sales forecast

Answer: C

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Question: 167
Given a Bill of Material Structure with Finished Good = Tent, Component Item #1 = Fabric and Component Item #2 = Poles, what is the Low Level Code for Poles assuming this is the only Bill of Material in the system for these items?

A - 0
B - 1
C - 2
D - 3

Answer: B

Question: 168
In the Master Production Scheduling window, how can a manufacturing order be created from an active forecast?

A - By mouse clicking the field to create a green flag and then selecting the save button
B - By mouse clicking the option button to create manufacturing orders
C - By mouse clicking the MPS/MOP link icon to create the manufacturing order
D - By simply saving the newly activated forecast in MPS, the manufacturing orders will be created on the save

Answer: A

Question: 169
Which MRP quantity below is best described by this statement the amount(s) on hand at the beginning of the day, utilizing firm supply and demand?

A - On Hand Firm
B - Made by MO Firm
C - Gross Requirement
D - ATP Total

Answer: A

Question: 170
Which statement below is true regarding MRP?

A - Manufacturing Orders with a status of Quote will always be considered in MRP calculations
B - The shortlist window will be populated with the MRP method of Explode and Plan
C - MRP will always calculate for the bucket size of Days
D - Either items can only be treated as Made

Answer: C

Question: 171
When using the purchase request resolution window and attempting to create a PO, what does a red flag next to the Order by date denote?

A - The lead time on this vendor is too long
B - This was the last vendor this item was ordered from
C - This is the primary vendor assigned to this item/site
D - A Vendor/Item relationship exists

Answer: A

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Question: 172
Which MRP quantity below is best described by this statement quantities are the amounts on hand at the end of the day, utilizing all planned and firmed supply and demand?

A - On Hand Firm
B - Amount Short
C - Consumed by MO Firm
D - ATP (available to promise) Total

Answer: D

Question: 173
Which statement is correct in reference to using sales forecasting with MRP?

A - MRP does not look at any sales forecasts
B - MRP has the ability to calculate only one sales forecast per site
C - MRP has the ability to calculate multiple sales forecast per site
D - MRP automatically calculates all sales forecasts defined in the system

Answer: B

Question: 174
Users can have the Purchase Request Resolution window do which of the following?

A - Automatically use the shortest lead time
B - Automatically use primary vendor
C - Link suggested purchase orders to sales orders
D - Link suggested purchase orders to manufacturing order requirements

Answer: B

Question: 175
Which of the following are considered SUPPLY for MRP? Choose the 2 that apply.

A - Sales Orders
B - Purchase Orders
C - Manufacturing Orders
D - Job Costing

Answer: B, C

Question: 176
The Purchase Request Resolution window is used for which of the following? Choose the 3 that apply.

A - Create new purchase orders
B - Add requirements to existing purchase orders
C - Add requirements to existing purchase order line items
D - Link a Purchase Order to the Sales Order requirement

Answer: A, B, C

Question: 177
In order to combine sales forecasts which condition must be met?

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A - The Salesperson ID must be the same on both forecasts
B - The start and end dates must be the same on both forecasts
C - The Customer ID must be the same on both forecasts
D - The history dates must be the same on both forecasts

Answer: B

Question: 178
In the Adjust Forecast Quantity window, which of the following are possible? Choose the 2 that apply.

A - The forecast amount can be increased by a specified percentage
B - The forecast amount can be decreased by a specified percentage
C - The sales order history can be increased by a specified amount
D - The sales order history can be decreased by a specified amount

Answer: A, B

Question: 179
If a purchase order or manufacturing order is in a released status, where will it show up in the MRP workbench?

A - Gross Requirements
B - Scheduled Receipts
C - Planned Order Receipts
D - Planned Order Releases

Answer: B

Question: 180
Which statement best describes Low Level Codes?

A - Number of Bill of Materials this item is located on
B - Number of sites assigned to an item
C - Number of sub-assemblies included on a finished good
D - The lowest level at which an item resides in any bill of material

Answer: D

Question: 181
Which statement below best defines Fixed Quantity?

A - The quantity of the component item that is required for every manufacturing order, regardless of the order quantity
B - The quantity of the component item that is required to make one finished good
C - The quantity of the finished good at the end of production
D - A fixed quantity can not be entered on the BOM

Answer: A

Question: 182
The option to maintain shipping history can be selected in which window? Choose the 2 that apply.

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A - Item Engineering Data
B - Standard Cost Changes
C - Item Class Fulfillment Extras
D - Fulfillment Detail

Answer: C, D

Question: 183
What are phantom bill of materials designed for?

A - Subassemblies that are not held in stock and are usually assembled only when needed
B - Items or subassemblies that should not appear on the pick list
C - Used to mark items that will not be needed for that Manufacturing Order
D - Phantom bill of materials can not be defined in the system

Answer: A

Question: 184
In which window is a primary vendor defined?

A - Item Purchasing Options Maintenance
B - Item Vendors Maintenance
C - Item Quantities Maintenance
D - Item Resource Planning

Answer: C

Question: 185
If it takes two employees one hour to complete a routing step, what should the value for labor time and cycle time be for that routing step to accurately reflect proper costing and scheduling?

A - Labor=1, Cycle=1
B - Labor=1, Cycle=2
C - Labor=2, Cycle=1
D - Labor=2, Cycle=2

Answer: C

Question: 186
Which of the following is a valid order policy in Manufacturing? Choose the 3 that apply.

A - Lot for Lot
B - Period Order Quantity
C - Manufacture Order Policy
D - Fixed Order Quantity

Answer: A, B, D

Question: 187
The lead time offset for materials on the BOM can be calculated from which of the following dates?

A - Manufacturing Order Due Date only
B - Manufacturing Order Start Date only
C - Manufacturing Order Due Date or Start Date

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D - No offset date can be chosen

Answer: C

Question: 188
Which of the following routing times are calculated on a per piece basis? Choose the 2 that apply.

A - Setup Time
B - Labor Time
C - Machine Time
D - Queue Time

Answer: B, C

Question: 189
What is the term used for routings that are created within routings, and that outline a series of steps that are common to all items?

A - Pointer routings
B - Subsequent routings
C - Active Routings
D - Planning Routings

Answer: A

Question: 190
The Dynamics - GP Distribution Series BOM and the Manufacturing Series BOM both have a bill of material (BOM) module, which statement best describes their compatibility?

A - The Manufacturing bill of material module is a complete separate entity from the Distribution Series bill of material module
B - Distribution Series does not have a Bill of Material module, so there is not a compatibility issue
C - The Distribution and Manufacturing modules have an interface that allows for linking these two modules
D - When you install Manufacturing, the system will automatically convert Distribution information to the manufacturing bill of material tables

Answer: A

Question: 191
Which of the following is a routing status type? Choose the 3 that apply.

A - Released
B - Archived
C - Not Released
D - Firmed

Answer: A, B, C

Question: 192
Which of the following are Bill of Material types?

A - Make, Buy, Either
B - Sales Inventory, Kit, Services, Miscellaneous

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C - Back flush, Floor stock, By-Product
D - Manufacturing, Engineering, Archive, Configured, Super

Answer: D

Question: 193
Which of the following is true concerning the Order Point Quantity field in the Item Resource Planning window?

A - Order point quantities may only be used with Fixed Order Quantities
B - Order point quantities are only considered by MRP for sites, not initial values
C - Order point quantities are for buy items only
D - Order point quantities are informational only

Answer: B

Question: 194
Account numbers for standard cost items can be defined in which window? Choose the 2 that apply.

A - Item Account Maintenance window
B - Item Account Maintenance - Costing window
C - Standard Item Material Cost Window
D - Roll Up and Revalue Inventory Window

Answer: A, B

Question: 195
In the inventory Control Setup window it is possible to:
Choose the 4 that apply.

A - Determine whether inventory adjustments will allow on hand quantities to go negative
B - Set default decimal places for new items
C - Enable multiple bins
D - Adjust the next document numbers for inventory transactions

Answer: A, B, C, D

Question: 196
When setting up a new actual cost finished good item, which of the following accounts should be set up if both material and labor data will be collected for the item? Choose the 2 that apply.

A - Standard Cost Revaluation
B - WIP - Material
C - Variance - Material
D - WIP-Labor

Answer: B, D

Question: 197
Which of the following is true concerning the manufacturing system calendar? Choose the 2 that apply.

A - When new work centers are created any weekend down days indicated on the system calendar will default to the calendar of the newly created work center

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B - When new work centers are created any non-weekend down days indicated on the system calendar will default to the calendar of the newly created work center
C - The manufacturing system calendar has no relation to the inventory calendar used for cycle counts
D - The manufacturing system calendar is exactly the same as the inventory calendar used for cycle counts

Answer: A, C

Question: 198
In order to determine the cost of the finished good, which of the following routing times are used? Choose the 2 that apply.

A - Setup Time
B - Labor Time
C - Queue Time
D - Move Time

Answer: A, B

Question: 199
To make changes to a manufacturing (active) routing without changing the planning routing first, what window is used?

A - Manufacturing Order Routing Sequence Edit window
B - Routing Utilities window
C - Routing Sequence Entry window
D - Routing Query window

Answer: A

Question: 200
Before a bill of material can be used in manufacturing order entry, what dates will affect the use of this bill of material?

A - The system does not validate dates for bill of materials
B - The component in/out dates and MO end date
C - The BOM effective date and component in/out dates
D - The allocation dates on the pick list

Answer: C

Question: 201
Which of the following best describes the back flushing option on the Bill of Material?

A - The system will automatically look at the bill of material for quantities and save you the time of creating manufacturing order pick lists
B - If you select back flushing on the bill of material, you will not have to manually enter production times in the system
C - The system automatically consumes the quantity required on the bill of material/pick list during MO Receipt process so you do not manually issue material
D - An item can be flagged as back flushed on the Item Engineering Window

Answer: C

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Question: 202
If all nine cost buckets are being used, which of the following must be entered before routings are entered? Choose the 3 that apply.

A - Calendars
B - Labor Codes
C - Machines
D - Work Centers

Answer: B, C, D

Question: 203
In which window is a default site defined?

A - Item Engineering
B - Item Vendors Maintenance
C - Item Quantities Maintenance
D - Item Resource Planning

Answer: C

Question: 204
If an item can be used as a substitute for one of the components required to manufacture another item, what window is used to make this entry?

A - BOM Entry
B - Item Engineering
C - Item Resource Planning
D - Item Maintenance Options

Answer: A

Question: 205
Item Classes are a useful way to have common settings flow to all items assigned to a class. Which of the following fields are available within an Item Class? Choose the 3 that apply.

A - inventory accounts
B - Standard cost material overheads (amounts and percentages)
C - Make/Buy code
D - Allow Back Orders

Answer: A, B, D

Question: 206
The Purchasing and Shipping buttons will be enabled on MO Entry if which of the following is true?

A - The finished good has more than one routing sequence
B - The finished good is using the Primary Routing
C - The finished good has an outsourced routing sequence
D - The finished good is not active

Answer: C

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Question: 207
How is a manufacturing order that is created by a configured bill of material initially scheduled?

A - Open the Sales Configurator window by choosing Configure in the Manufacturing Series Sales Item Detail window, save the configured bill of materials and the associated manufacturing order is automatically scheduled
B - Open the Sales Configurator window through the Manufacturing Transactions palette, save the configured bill of materials and the associated manufacturing order is automatically scheduled
C - Select the Manufacturing Order from the MO entry screen and select the Schedule Manufacturing Order button
D - Select the Manufacturing Order from the MO entry screen, changed the status from Open to Released and select the Schedule Manufacturing Order button

Answer: A

Question: 208
What is the purpose of the Batch Reschedule window?

A - Reschedule manufacturing order routing sequences for a single manufacturing order
B - Reschedule all the routing sequences for one or more manufacturing orders
C - Create manufacturing order scheduling preferences
D - Show all manufacturing orders scheduled for the selected work center for a specific time period

Answer: B

Question: 209
Which of the following options can be chosen in the Manufacturing Order Preference Defaults window? Choose the 3 that apply.

A - Allocate Inventory when MO Status becomes Released
B - Allocate upon Reverse Issue
C - Allocate upon Reverse Scrap
D - Print Pick list Notes with Picking Report

Answer: A, B, D

Question: 210
When entering a manufacturing order an End Quantity is specified. When tabbing off the End Quantity field the Start Quantity defaults to a number more than the End Quantity. What must be true?

A - The Manufacturing Order Preference Defaults has been set to account for shrinkage
B - The Manufacturing Order Preference Defaults has been set to not account for shrinkage
C - The item being manufactured must have a shrinkage factor on one of its BOM components
D - The item being manufactured must have a shrinkage factor in its Item Resource Planning record

Answer: D

Question: 211
Which of the following happens when a MO is received? Choose the 2 that apply.

A - At least one inventory adjustment is made

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B - WIP accounts are cleared for variance
C - if a sales order is linked to the MO, an allocation takes place
D - If a sales invoice is linked to the MO, the invoice is posted

Answer: A, C

Question: 212
Which of the following cost buckets can be chosen to reflect the outsourcing costs for a Manufacturing Order? Choose the 3 that apply.

A - Material
B - Labor
C - Machine Fixed Overhead
D - Machine Variable Overhead

Answer: B, C, D

Question: 213
Which of the following statements is true regarding the MO Close process?

A - MO Status can only be Complete or Partially Received in order to close
B - The Posting Date will default to the first day of the current month
C - Additional Labor can be applied to the MO after it is closed
D - Variances are calculated at this time

Answer: D

Question: 214
Where are the setup preferences found to generate manufacturing orders from sales orders?

A - Setup - Sales - Sales Order Proc - Sales Order Processing window -Extras - Manufacturing Series Sales Order Preferences window
B - Setup - Manufacturing - System Defaults - Manufacturing Orders - Manufacturing Order Preference Defaults window
C - Setup - Manufacturing - User Preferences - MO Schedule Preferences - Scheduling Preferences window
D - Setup - Sales - MOP/SOP Preferences window

Answer: A

Question: 215
Sales promotions are available only for finished goods that have what type of pricing method(s) assigned to them? Choose the 2 that apply.

A - Currency
B - % Markup - Current cost
C - % Margin - Current Cost
D - % of list price

Answer: A, D

Question: 216
What is true regarding MO receipts when sales order line items are linked?

A - The MO receipt advances the sales order status to fulfilled

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B - The MO receipt advances the sales order status to invoiced
C - When a partial receipt is done the sales line items which should be allocated need to be indicated
D - When a partial receipt is done it is not possible to direct to which line items the allocation should take place

Answer: D

Question: 217
Which statements are true with respect to pending and proposed costs? Choose the 2 that apply.

A - Pending costs are established using the Standard Cost Changes window
B - Pending costs are established using the Roll Up and Revalue Inventory window
C - Proposed costs are established using the Standard Cost Changes window
D - Proposed costs are established using the Roll Up and Revalue Inventory window

Answer: B, C

Question: 218
Which of the following actions can be performed in the Component Transaction Entry window? Choose the 3 that apply.

A - Allocate Items
B - Issue Items
C - Scrap Items
D - Back flush Items

Answer: A, B, C

Question: 219
What is the purpose of the Manufacturing Order Variance window?

A - Review high-level information about the routing sequences of a particular manufacturing order
B - Compare estimated and actual costs for materials, machine time and labor, as well as the associated overhead costs
C - Provide a high-level view of CRP information for a work center
D - Modify manufacturing order routing sequences

Answer:

Question: 220
Which statement is true regarding Manufacturing Order Processing?

A - Quantities for components that are issued using the Component Transaction Entry window will appear in the In Use bucket for the Issue To site on the Pick list
B - Quantities for components that are issued using the Component Transaction Entry window will appear as allocated
C - Performing transactions via Manufacturing does not affect any quantities in the Item Quantity Maintenance window
D - The MO can not be received and closed in the same process

Answer: D

Question: 221

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The primary routing for Item A is set up with the Sequence, Setup Time and Labor Time as 100, 1 hour, 0 hours and 200, 0 hours, 2 hours. The labor code for the setup time has a shop rate of $50 per hour. The labor code for the labor time has a shop rate of $20 per hour. The standard cost preferences are set up to not prorate. When this item is rolled up and revalued, what is the resulting labor standard cost for Item A?

A - $50
B - $70
C - $90
D - $120

Answer: C

Question: 222
What happens when the Replace Costs button is selected in the Standard Cost Changes window? Choose the 2 that apply.

A - All proposed standard costs are deleted
B - All proposed standard costs are moved to current standard costs
C - All pending standard costs are deleted
D - All pending standard costs are moved to current standard costs

Answer: A, B

Question: 223
Which of the following are required activities during the processing of a manufacturing order that is not a Quick MO? Choose the 3 that apply.

A - MO Release
B - MO Print
C - MO Receipt
D - MO Close

Answer: A, C, D

Question: 224
Which statement is true regarding picking and issuing materials in the Component Transaction Entry window?

A - There is no affect on the items in the system
B - You cannot save an allocation pick doc, you must post it
C - Inventory will be decreased from the Issue from Site upon save
D - The transaction must be posted in order to decrease inventory

Answer: D

Question: 225
In the costing preferences, there is a setting that allows the user to prorate setup costs using one of two quantity types. Which two quantity types can be used? Choose the 2 that apply.

A - Average quantity
B - Minimum quantity
C - Maximum quantity
D - Standard quantity

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Answer: A, D

Question: 226
Before using outsourcing, what setup is required? Choose the 3 that apply.

A - Define a Work Center
B - Create a routing sequence
C - Create a labor or machine code
D - Mark the outsourced option for an item on Item Resource Planning

Answer: A, B, C

Question: 227
In MO Schedule Prefs you're setup to Apply Shrinkage to End Item Starting Quantity. Additionally end item X has shrinkage of 50% as setup in Item Resource Planning. If you enter a regular manufacturing order for a quantity of 10 units of item X, what will be your start quantity on a manufacturing order?

A - 10
B - 15
C - 20
D - 25

Answer: C

Question: 228
Which of the following MO tasks can be done to more than one order at a time? Choose the 3 that apply.

A - MO Release
B - Shortage Inquiry
C - MO Receipt
D - MO Close

Answer: A, B, D

Question: 229
What happens when the Replace Costs button is selected in the Standard Cost Changes window? Choose the 2 that apply.

A - All proposed standard costs are deleted
B - All proposed standard costs are moved to current standard costs
C - All pending standard costs are deleted
D - All pending standard costs are moved to current standard costs

Answer: A, C, D

Question: 230
Item A has a bill of material (BOM) structure set up with the components, BOM amounts, and standard costs as Item X, 2, $5.00 and Item Y, 4, $10.00. The current standard material cost for Item A is $50.00. If the cost for Item X is changed from $5.00 to $7.00 in the Standard Item Material Costs window, what is the new standard material cost for Item A, once a complete rollup and revalue is done? Item X is a bought item.

A - $38.00

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B - $50.00
C - $54.00
D - $57.00

Answer: C

Question: 231
What happens when a MO is generated from entering a sales order?

A - The MO is a Quick MO
B - The quantity being manufactured is “pre-allocated” to the sales order
C - All components on the pick list are back flushed
D - All routing steps are back flushed

Answer: B

Question: 232
To use the Sales Configurator, what type of bill of material must be set up for the finished good?

A - Configured Bill Of Material
B - Engineering Bill Of Material
C - Super Bill Of Material
D - Phantom Bill Of Material

Answer: C

Question: 233
Which of the following best describes the term “Manufacturing Shipments” as used in outsourcing?

A - The cost bucket used to track outsourcing costs
B - A service which is purchased from an outsourcing vendor.
C - A Manufacturing order that includes outsourcing sequences.
D - Shipments of items - either raw material or work in process (WIP) - to outsourcing vendors.

Answer: D

Question: 234
Which window would you use to roll up costs when a new item has been created?

A - Roll up and Revalue inventory
B - Standard Cost Changes
C - Item Maintenance
D - Item Engineering

Answer: B

Question: 235
Which of the following is true concerning fulfillment of sales orders? Choose the 2 that apply.

A - Allocation must take place first
B - There must be separate fulfillment
C - An order must be fulfilled before it can be transferred to invoice
D - An invoice must be fulfilled before it can be posted

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Answer: A, D

Question: 236
Which of the following costs on the outsourced purchase order can be applied to the Manufacturing order, assuming the option to Apply Additional Outsourcing Costs to MO is chosen? Choose the 3 that apply.

A - Freight Charges
B - Miscellaneous Charges
C - Cost of Goods Sold Charges
D - Tax Charges

Answer: A, B, D

Question: 237
What is true regarding maintaining shipping history for an item?

A - The shipment information cannot be edited
B - The shipment information can be edited
C - The shipment information generates a BOL number automatically
D - The shipment information generates a packing slip automatically

Answer: B

Question: 238
Which of the following would cause the required date for one of the components on a pick list to be different from that of other components? Choose the 3 that apply.

A - There is an offset value for the component on the BOM
B - The date has been manually changed
C - There is a BOM/Routing link
D - There are different lead times for the components

Answer: A, B, C

Question: 239
What is the purpose of the Manufacturing Order Routing Sequence Edit window?

A - Review high-level information about the routing sequences of a particular manufacturing order
B - Compare estimated and actual costs for materials, machine time and labor, as well as the associated overhead costs
C - Provide a high-level view of CRP information for a work center
D - Modify manufacturing order routing sequences

Answer: D

Question: 240
Manufacturing Orders might be created by.

A - Manual entry
B - Transferring suggested MRP orders
C - Entering sales quotes
D - Entering sales orders

Answer: A, B, C, D

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Question: 241
Which of the following statements are true concerning data collection? Choose the 2 that apply.

A - The Automated Data Collection window can be used for either labor or machine entries
B - The Time Card Entry window can be used for employees or machines
C - The Data Collection window is the only window to make indirect labor entries
D - Entries can not be reversed

Answer: A, C

Question: 242
A repair order does not require all of the parts it takes to build an order from scratch. After the MO is entered what is the easiest way to manage component requirements?

A - The BOM should be temporarily modified to reflect the appropriate items required for the repair
B - The pick list should be altered to reflect the appropriate items required for the repair
C - The BOM and the pick list should be modified
D - All components should be set to back flush

Answer: B

Question: 243
In the Standard Cost Changes window, which of the following types of standard costs can a user manually change?

A - Material Costs
B - Labor Costs
C - Machine Costs
D - Labor Fixed Overhead

Answer: A

Question: 244
The Machine Variable Overhead cost bucket is chosen to capture outsourcing costs. Assuming a setup of Outsourced Routing sequence, Outsourced Machine Variable Cost, MO Start Quantity, and Previous Routing Sequence WIP Output as Machine time 2.00000, $10.00/piece, 20 items, and 5, what will be the amount of the shipment document created?

A - 100
B - 200
C - 300
D - 400

Answer: A

Question: 245
What is the use of the field Priority (high, medium, low) as seen in the Manufacturing Order Entry window?

A - Reference only, used only in reports and for sorting options
B - Scheduling in manufacturing
C - Master Production Scheduling only
D - Material Requirements Planning only

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Answer: A

Question: 246
Which of the following are considered SUPPLY for MRP? Choose the 2 that apply.

A - Sales Orders
B - Purchase Orders
C - Manufacturing Orders
D - Job Costing

Answer: B, C

Question: 247
Which of the following conditions must be met to generate a manufacturing order from the Master Production Scheduling (MPS) window? Choose the 3 that apply.

A - The forecast period must be within one period of the system date
B - A routing must be set up for the item
C - The item must be a 'Make' or 'Either' type item (as defined in item engineering)
D - A scheduling preference must be assigned to the item in the MPS window

Answer: B, C, D

Question: 248
Capacity Requirements Planning allows you to forecast which of the following? Choose the 2 that apply.

A - Employee Requirements
B - Finished Good Material Requirements
C - Machine Requirements
D - Raw Material Requirements

Answer: A, C

Question: 249
Which of the following is considered DEMAND (i.e. a Gross Requirement) by MRP? Choose the 2 that apply.

A - Sales Orders
B - Manufacturing Order Pick lists
C - Purchase Orders
D - Job Costing

Answer: A, B

Question: 250
When using the purchase request resolution window and attempting to create a PO, what does a red flag next to the Order by date denote?

A. The lead time on this vendor is too long
B - This was the last vendor this item was ordered from
C - This is the primary vendor assigned to this item/site
D - A Vendor/Item relationship exists

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Answer: A

Question: 251
Which of the following items can be used to restrict the sales history number displayed in the sales forecasting window? Choose the 3 that apply.

A - Forecast start date
B - Salesperson ID
C - Customer ID
D - History start date

Answer: B, C, D

Question: 252
Users can have the Purchase Request Resolution window do which of the following?

A - Automatically use the shortest lead time
B - Automatically use primary vendor
C - Link suggested purchase orders to sales orders
D - Link suggested purchase orders to manufacturing order requirements

Answer: B

Question: 253
Which MRP quantity below is best described by this statement the amount(s) on hand at the beginning of the day, utilizing firm supply and demand?

A - On Hand Firm
B - Made by MO Firm
C - Gross Requirement
D - ATP Total

Answer: A

Question: 254
Which statement below is true regarding MRP?

A - Manufacturing Orders with a status of Quote will always be considered in MRP calculations
B - The shortlist window will be populated with the MRP method of Explode and Plan
C - MRP will always calculate for the bucket size of Days
D - Either items can only be treated as Made

Answer: C

Question: 255
Items and/or Sites can be excluded in MRP by selecting settings in which of the following windows? Choose the 3 that apply.

A - Item Resources Planning
B - Item Vendor Maintenance
C - Site Maintenance
D - Item Engineering

Answer: A, C, D

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Question: 256
If an item has a primary vendor assigned to it where will MRP look to determine order quantities and lead times?

A - Item Engineering
B - Item Vendors Maintenance
C - Item Resource Planning
D - Bill of material

Answer: B

Question: 257
The list of manufacturing orders suggested by MRP can be found in which of the following windows? Choose the 2 that apply.

A - Purchase Request Resolution
B - MRP Pegging
C - Edit MO Status
D - MRP inquiry

Answer: B, C

Question: 258
The MRP Exception Report notifies you when there are:

A - Orders to move in
B - Orders to move out
C - Orders that need to be released
D - Items which may be oversupplied

Answer: A, C, D

Question: 259
Which MRP quantity below is best described by this statement quantities are the amounts on hand at the end of the day, utilizing all planned and firmed supply and demand?

A - On Hand Firm
B - Amount Short
C - Consumed by MO Firm
D - ATP (available to promise) Total

Answer: D

Question: 260
Manufacturing orders with which status can be viewed in the CRP View window? Choose the 3 that apply.

A - Open
B - Released
C - Complete
D - Closed

Answer: A, B, D

Question: 261

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Which statement(s) regarding MRP is correct? Choose the 3 that apply.

A - Alternate items on a Bill of Material will be included in MRP calculations
B - Items can be excluded from MRP calculations and/or from MRP Views
C - Phantom items are not included in MRP calculations
D - An individual site can be excluded from MRP

Answer: B, C, D

Question: 262
Which statement is true regarding selecting a specific customer for the sales forecast?

A - Sales forecasts will not combine unless all customers are the same
B - The list of selected customers limits the sales history records that will be reflected in the scrolling window
C - If a customer is selected, the sales history for all customers who were sold that item will appear
D - There is not an option to select specific customers for a sales forecast

Answer: B

Question: 263
Which of the following tasks can be performed from within the Master Production Scheduling (MPS) window?

A - A manufacturing order can be linked to a sales order
B - A manufacturing order can be closed
C - A manufacturing order can be created
D - A manufacturing receipt can be done

Answer: C

Question: 264
In the Master Production Scheduling window, how can a manufacturing order be created from an active forecast?

A - By mouse clicking the field to create a green flag and then selecting the save button
B - By mouse clicking the option button to create manufacturing orders
C - By mouse clicking the MPS/MOP link icon to create the manufacturing order
D - By simply saving the newly activated forecast in MPS, the manufacturing orders will be created on the save

Answer: A

Question: 265
Which term is best described as encompassing all firm and planned requirements?

A - Net requirement
B - Gross requirement
C - Backordered SOS
D - Required Planned

Answer: B

Question: 266

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Which statement(s) below are correct regarding MRP? Choose the 2 that apply.

A - Items will not be included in MRP calculation if a pick list is not built
B - Items that are subassemblies of parent items which reside in the MRP exclusion window will not be calculated in MRP
C - Phantom items will not be included in MRP calculations
D - All sites will always be included in MPP

Answer: B, C

Question: 267
The current date is June 10. A sales forecast for Item A, a finished good item, has been created. There are no sales orders for Item A, and none of the item are in stock. The forecast start date is July 1, the forecast period is 1 month, and the forecast quantity on July 1 is 20. The plan is inserted into the MRP forecasting selections window, to be recognized by MRP. The demand fence is 0 periods. How does MRP deal with the sales forecast?

A - Nothing happens. The sales forecast is outside the demand fence.
B - A Manufacturing order is created for 20 of Item A
C - A MRP planned order is created for 20 of Item A
D - A manufacturing order is created for the amount of Item A, planned to be on hand on July 1, plus the 20 from the sales forecast

Answer: C

Question: 268
Given a Bill of Material Structure with Finished Good = Tent, Component Item #1 = Fabric and Component Item #2 = Poles, what is the Low Level Code for Poles assuming this is the only Bill of Material in the system for these items?

A - 0
B - 1
C - 2
D - 3

Answer: B

Question: 269
Which of these methods activates a sales forecast (transferred to a master production schedule)?

A - Inserting the sales forecast plan into the MRP forecasting selections list
B - Saving the sales forecast in the sales forecasting window
C - Combining multiple forecasts for the same item into one forecast
D - Inserting the sales forecast into a master production schedule (MPS) plan

Answer: D

Question: 270
Which of the following statements are true for an item to be excluded from MRP? Choose the 3 that apply.

A - The Site the Item is assigned to is excluded
B - The Item is excluded
C - The Item and Site combination are excluded
D - Items cannot be excluded

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Answer: A, B, C

Question: 271
In the Manufacturing Sales Order Prefs window (Setup > Sales > Sales Order Proc > Extras > Manufacturing Sales Order Prefs) what are the MFG Order Status choices for an MO created by entering a Sales Order?

A - Open or Released
B - Quote/Estimate or Open
C - Firmed or Hold
D - Hold or Complete

Answer: A

Question: 272
When configuring an item, what happens when an item option is selected that is excluded by an earlier option selection?

A - An alert message will be displayed, telling you that the item selections are incompatible and the user can continue adding other options
B - An alert message will be displayed, telling you that the item selections are incompatible and the user cannot continue adding other options
C - An alert message will not be displayed and the user can continue adding other options
D - An alert message will not be displayed and the user cannot continue adding other options

Answer: A

Question: 273
Which of the following Inquiry Windows will display MRP generated information? Choose the 4 that apply.

A - MRP View
B - MRP Workbench
C - MRP Quantity Pegging
D - MRP Item Inquiry

Answer: A, B, C, D

Question: 274
CRP Released View for employee and machine in the CRP View Window includes which of the following manufacturing orders?

A - Open
B - Complete
C - Quote
D - Released

Answer: D

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